

## BLUE Coolant

Sustainability | Energy Efficiency



Series

MC

MCI

MCH

MCH-C

H

F

C

Control

SIEMENS Powerline

SIEMENS Solutionline

Via intelligent control of the high-pressure coolant pump, BLUE Coolant allows you to save energy in a sustainable manner for a significant reduction in operating costs – without any compromise.

## Characteristics

- \_ Control of high pressure pump with frequency converter
- \_ Direct adjustment of the high pressure coolant pump's volume flow and hence the energy consumption to the machining task concerned
- \_ Motor and pump are retained
- \_ Compared to the standard high-pressure coolant pump:  
Energy savings per year (exemplarily for H2000 Gen.2): - 7,200 kWh\*
- \_ CO2 savings per year (exemplarily for H2000 Gen.2): -3,125 kg CO2\*
- \_ \* = Assumption energy statuses per day - STANDBY 4h, OPERATIONAL 4h, WORKING (with maximum cooling capacity in spindle warm-up) 16h. Energy statuses pursuant to VDMA form 34179, carbon emission according to the current fuel mix in Germany 434 g/kWh, with 250 working days per year

## Benefits

- \_ Up to approx. 70% energy savings depending on the machining process, compared to a system without frequency control
- \_ Process-adapted speed results in lower noise level
- \_ Longer service life of the high-pressure coolant pump
- \_ Reduction of long-term maintenance costs
- \_ Potential additional savings with use of coolant cooling

## Requirements

- \_ Coolant unit (manufacturer KNOLL)